

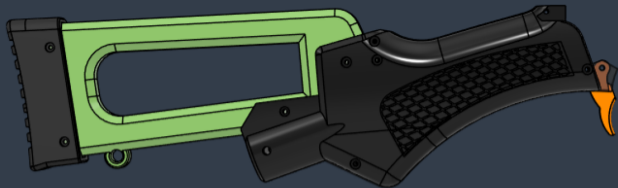
# THE VULTURE BUILD GUIDE





# STOCK ASSEMBLY

THIS IS THE CORE OF THE BLASTER, WHERE ALL OF THE SPRINGER STUFF HAPPENS



TRIGGER ROD

CATCH

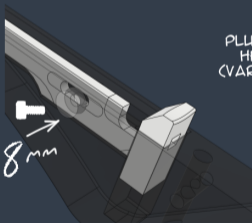
.6x7.5x1.5  
MM

TRIGGER GROUP



TRIGGER

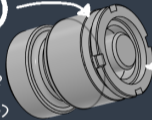
TRIGGER SCREW  
WILL BE ADDED  
LATER



8mm

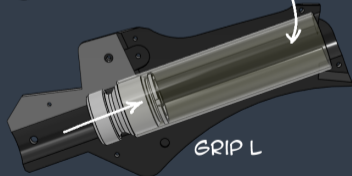
123

PLINGER HEAD  
(VARIOUS)

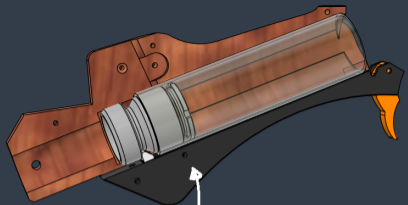


PLINGER  
PADDING DEPENDS  
ON PLINGER HEAD  
CHOICE

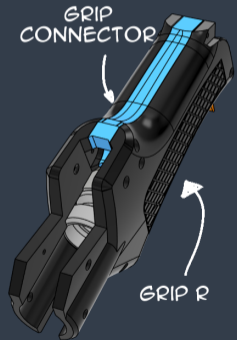
Plunger  
tube



GRIP L

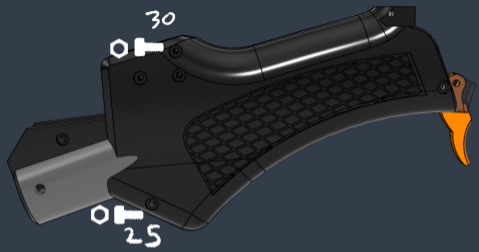


TRIGGER ASSEMBLY GOES UNDER PLINGER TUBE

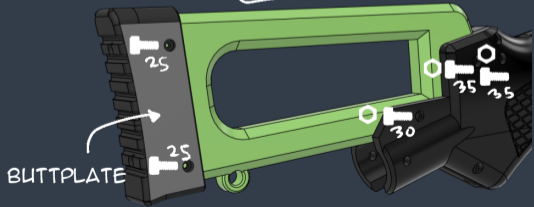


GRIP CONNECTOR

GRIP R

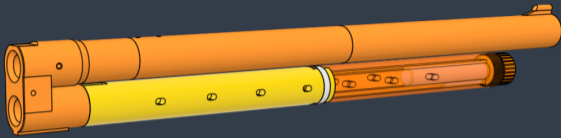


STOCK

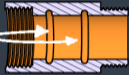


BUTTPATE

# BARREL AND MAG



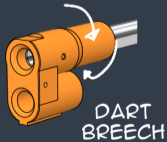
016



BARREL ORING

\*\* ALL FAUX BARREL PIECES THREAD INTO PLACE. BE CAREFUL WHILE DOING THE FINAL TIGHTENING, AND BE SURE TO CHECK SIGHT ALIGNMENT.

13MM BARREL

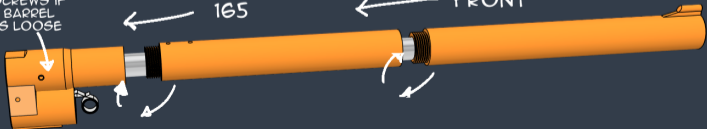


DART BREECH

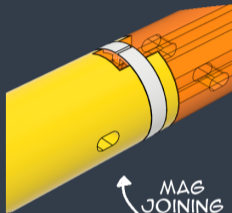
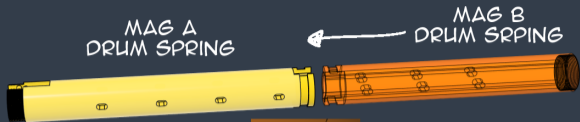
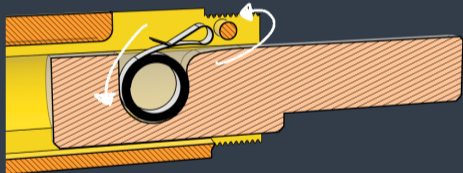
\*\*M3 GRUB SCREWS IF BARREL IS LOOSE

BARREL 165

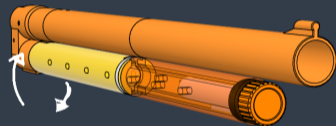
BARREL FRONT



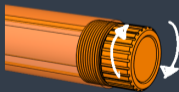
AFFIX THE DRUM SPRING,  
INSERT THE DRUM FOLLOWER  
AND THEN PLACE THE SPRING  
IN THE SLOT IN THE FOLLOWER.  
IT'S POSSIBLE TO CHANGE THE  
MAG STRENGTH SOME BY EITHER  
LOOSENING OR TIGHTENING  
THE COIL ON THE SPRING.



\*\*THE GROOVES  
ARE DIFFERENT  
SIZES, SO MAKE  
SURE THEY'RE THE  
SAME ON BOTH  
PARTS.



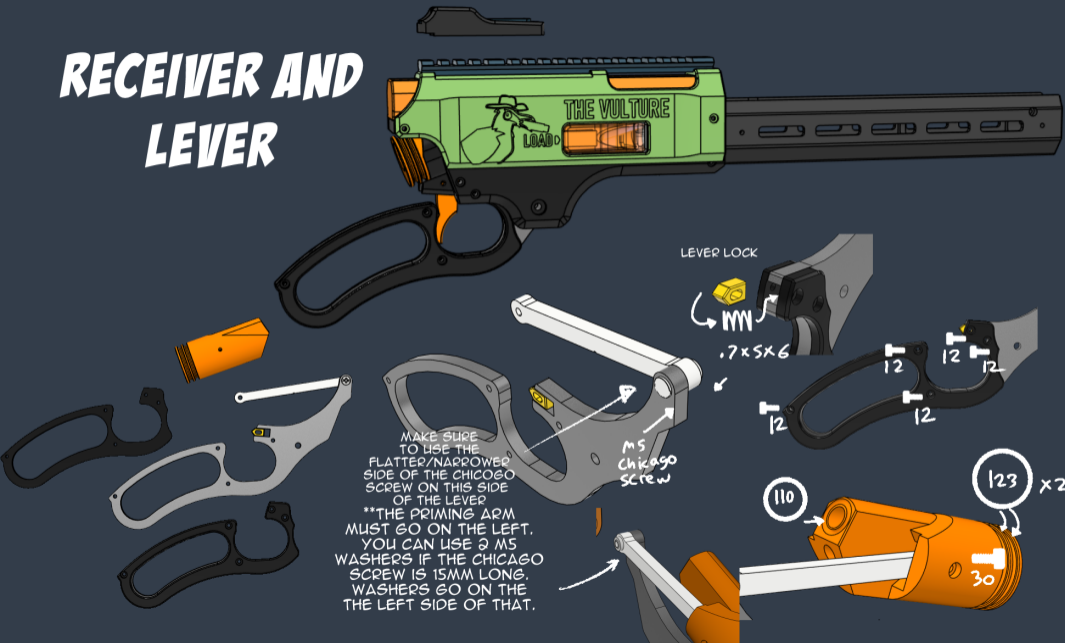
MAG ASSEMBLY

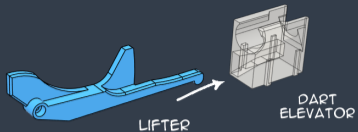


MAG CAP

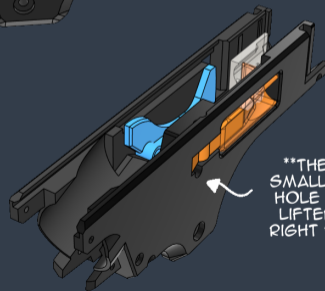
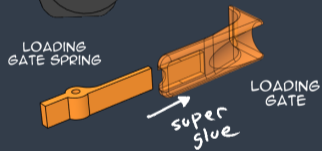
\*\*IF USING  
COMPRESSION  
SPRING, INSERT  
COMPRESSION  
FOLLWER, SPRING,  
AND THEN SCREW  
ON THE CAP

# RECEIVER AND LEVER



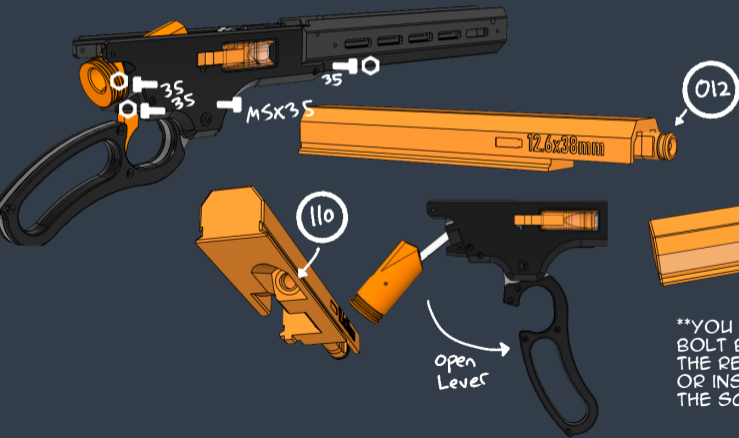
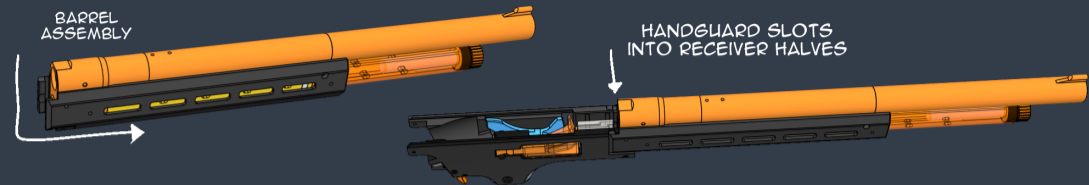


FINISHED RIGHT RECEIVER



BARREL  
ASSEMBLY

HANDGUARD SLOTS  
INTO RECEIVER HALVES



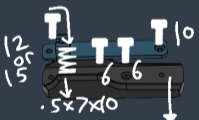
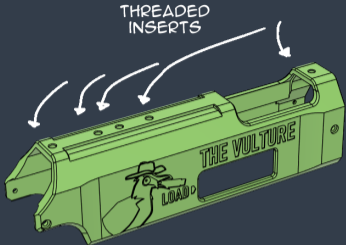
SLOT THE  
BOLT INTO THE  
GROOVES. THERE  
IS A STOPPER WHEN  
THE BOLT IS ALL  
THE WAY BACK.



\*\*YOU CAN INSERT THE  
BOLT BY BENDING  
THE RECEIVER SLIGHTLY,  
OR INSTALLING BEFORE  
THE SCREWS.



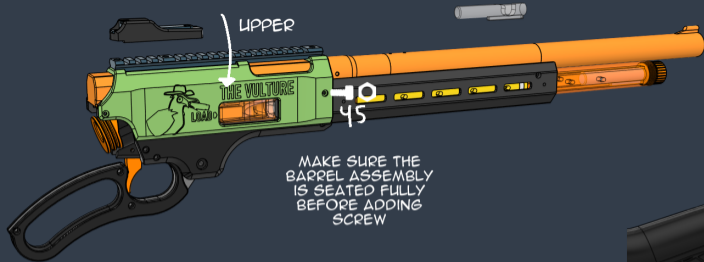
\*\*CHECK FOR CLEARANCE ON THE LEFT SIDE OF THE LEVER. IF THE CHICAGO SCREW ISN'T FLAT ON THE LEVER SIDE, IT WON'T FIT



RAIL OR REAR SIGHT



REAR SIGHT BASE IS INSTALLED FIRST, THEN ACTUAL SIGHT. PUT THE SPRING UNDER THE TAB OF THE REAR SIGHT, WITH SCREW THROUGH IT FOR ELEVATION ADJUSTMENT



MAKE SURE THE  
BARREL ASSEMBLY  
IS SEATED FULLY  
BEFORE ADDING  
SCREW



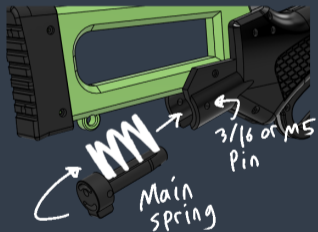
TRIGGER IS SCREWED  
IN AT THIS POINT. MAKE  
SURE THAT IT ISN'T  
OUT OF ALIGNMENT FIRST



STOCK  
ASSEMBLY  
SLIDES OVER  
PLUNGER RAM  
ONTO RECEIVER



ASSEMBLED BLASTER SHOULD LOOK SOMETHING LIKE THIS



MAIN SPRING IS PUT IN PLACE LAST, AND IS EASILY SWAPPED. REMOVE SPRING REST WITH CAUTION.

### TUNING NOTES:

THE VULTURE HAS MULTIPLE OPTIONS FOR TUNING, BY VARYING THE BARREL LENGTH AND SPRING, BUT ALSO THE PLUNGER HEAD LENGTH. THIS WILL INCREASE OR REDUCE THE DRAW, AND AFFECT PERFORMANCE ACCORDINGLY. YOU MAY ALSO REDUCE THE DRAW, BUT KEEP THE HIGHER POWER SPRING AND LONGER BARREL FOR A FASTER PRIME WHILE KEEPING MOST OF THE POWER.

THE EXPECTED HIGH OF THE BLASTER IS 240 FPS.

THE LIFTER MAY NEED TO BE TIGHTENED IF IT'S TOO LOOSE, WHICH CAN BE DONE BY TAKING OFF THE UPPER AND USING AN ALLEN KEY THROUGH THE RIGHT SIDE RECEIVER.